



FIRST ARTICLE INSPECTION REPORT



Part number: PP-MP0277		Version: IR	
Description: Kangaroo Paw, Toolhead, Upper Bearing Holder			
Supplier:	PO:	Date:	

Number	Device	Target	Tolerance	Actual	Result
1	Caliper	27.10	±0.25	27.09	Pass
2	Caliper	14.600	±0.125	14.62	Pass
3	Caliper	5.480	±0.125	5.490	Pass
4	Caliper	13.86	±0.25	13.88	Pass
5	Caliper	5.43	±0.25	5.495	Pass
6	Caliper	5.43	±0.25	5.490	Pass (Redlined, Invisible Line referenced)
7	Caliper	3.00	±0.25	2.95	Pass
8	Caliper	11.08	±0.25	11.11	Pass
9	Gauge pin Caliper	Ø6.10 ↓ 2.00	+0.05-0.0 ±0.25	6.07	Pass
10	Gauge pin Caliper	Ø10.0 ↓ 4.75	+0.05-0.0 ±0.05	10.0	Pass
11	Radius gauge	2X R3.0	±0.75	3.0	Pass
12	Caliper	4.84	±0.25	4.87	Pass
13	Caliper	2.11	±0.25	2.16	Pass
14	Eyes	M2 TAP ↓3.00	±0.25	2.95	Pass
15	Caliper	5.50	±0.25	5.49	Pass
16	Caliper	2.50	±0.25	2.52	Pass
17	Caliper	7.00	±0.25	7.00	Pass
18	Caliper	4.04	±0.25	4.07	Pass
19	Eyes	2X M2 TAP ↓4.50	±0.25	4.04	Deviation Granted (Works functionally, give Supplier feedback)
	Eyes	Clean			Pass
	Eyes	Not sharp			Pass

